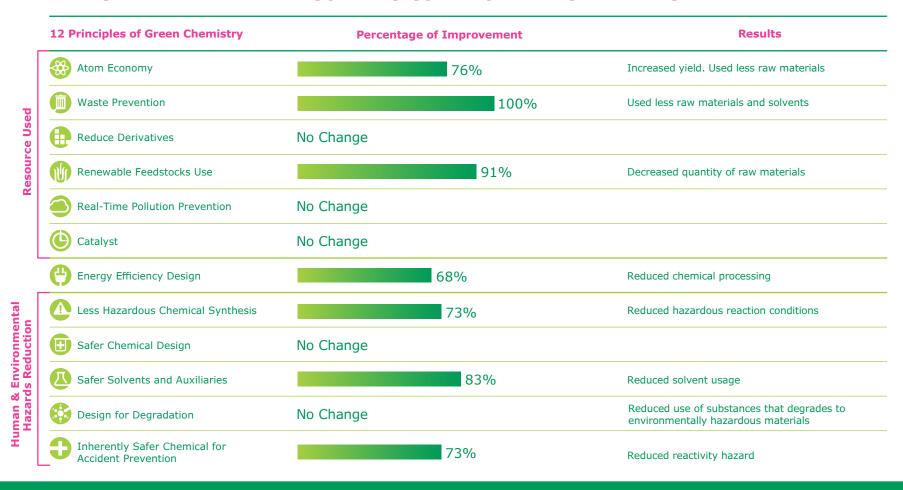
## THE DOZN"SCALE



Based on the 12 Principles of Green Chemistry\*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact.

\*Paul T. Anastas and John C. Warner, 1991.

## Tris(2,4,6-trimethoxyphenyl)phosphine (392081)



**TOTAL PERCENT IMPROVEMENT** 



AGGREGATE SCORE O 0 = Most Desirable











Re-engineered Score

Previous Score