THE DOZN" SCALE



Based on the 12 Principles of Green Chemistry*, DOZN helps researchers, scientists, and manufacturers increase performance and efficiency while reducing human and environmental impact. **Paul T. Anastas and John C. Warner, 1991.*

a,a'-Dibromo-m-xylene (125911)

1	2 Principles of Green Chemistry	Percentage of Improvement	Results
	Atom Economy	43%	Increased yield. Used less raw materials
ſ	Waste Prevention	49%	Used less raw materials
Ē	Reduce Derivatives	No Change	
	Renewable Feedstocks Use	43%	Decreased amount of raw materials
	Real-Time Pollution Prevention	No Change	
	Catalyst	No Change	
e	Energy Efficiency Design	No Change	
	Less Hazardous Chemical Synthesis	28%	Reduced hazardous reaction conditions
	Safer Chemical Design	N/A	
	Safer Solvents and Auxiliaries	44%	Reduced solvent usage
	Design for Degradation	N/A	
	Inherently Safer Chemical for Accident Prevention	N/A	

TOTAL PERCENT IMPROVEMENT

AGGREGATE SCORE 0 = Most Desirable 0 = Most Desi

MilliporeSigma is the U.S. and Canada Life Science business of Merck KGaA, Darmstadt, Germany.

© 2025 Merck KGaA, Darmstadt, Germany and/or its affiliates. All Rights Reserved. MilliporeSigma, the vibrant M and DOZN are trademarks of Merck KGaA, Darmstadt, Germany or its affiliates. All other trademarks are the property of their respective owners. Detailed information on trademarks is available via publicly accessible resources. 2025 - 60809