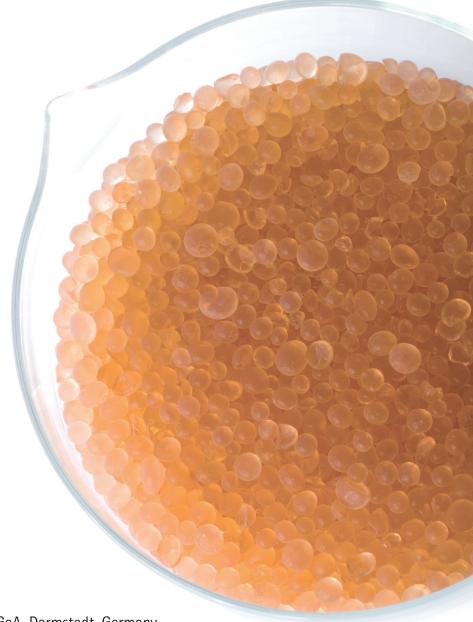


# Dry and safe

Drying agents from EMD Millipore.



EMD Millipore drying agents help protect your valuable goods! Products and goods must often be protected against moisture and mould formation, both on long transport routes as well as during their storage. EMD Millipore offers a comprehensive selection of different drying agents for this purpose and many other applications in laboratories.



## Drying agents

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### Advantages

- Reliable: EMD Millipore drying agents help to minimize the effects of moisture on products. This maintains the original condition and prevents follow-up costs caused by any damage.
- Convenient: EMD Millipore drying agents are user-friendly and easy to handle. This prevents time being wasted.
- Economical: Protection using EMD Millipore drying agents increases the longevity of your products. This helps to reduce costs.



www.emdmillipore.com/drying-agents

## Safety and reliability

#### Safety and environment

In the drying agents product group, too, EMD Millipore offers products which support the goal of sustainable environmental protection and safety. For example, silica gels with or without orange or brown gel indicators are offered as an alternative to silica gel with blue gel indicator, which is presumably carcinogenic.

#### Safety information

When using drying agents, one must be aware of the potential dangers involved. Both acid and basic drying agents can be corrosive and magnesium perchlorate can explode, as can sodium and potassium on contact with certain organic substances resp. with water or chlorinated hydrocarbons. In the case of drying agents that develop hydrogen during the drying process, drying must be carried out in a well-ventilated fume chamber. Blue gel, due to the presence of cobalt chloride, can have a carcinogenic effect (R-phase 49 – may cause cancer by inhalation). Filling and emptying should thus always be carried out in a fume chamber.

#### Drying rate

The intensity only indicates the theoretically achievable residual value for water; it may take a long time for equilibrium to be reached. Thus, if a high degree of efficiency is to be achieved, rapid water uptake is important.

The uptake rate is determined by the following steps:

- The H<sub>2</sub>O molecules must be able to leave the material to be dried and must traverse a path to the drying agent.
- The molecules must be able to diffuse into the reactive centers of the drying agent.

Whilst the user can influence the first two points with his experimental setup, the manufacturer of the drying agent must take the following parameters into account if the third point is to be optimized:

- Particle size,
- Pore size and pore distribution,
- Prevention of deactivation of the surface during the drying process.

The ideal drying agents are those where the above parameters do not significantly change during the water adsorption process, e.g. SICAPENT®, magnesium perchlorate, molecular sieves, silica gel, aluminium oxide and calcium hydride. However, many drying agents tend to clump during the water absorption process, disintegrate or form a syrupy layer over unused product. This is a disadvantage when working with gases in drying towers; they tend to become blocked or channels are formed through which the gas flows but in an incompletely dried state.

#### Capacity

The capacity of a drying agent is defined by the mass of water adsorbed per 100 g anhydrous substance. Example: 1 kg drying agent of capacity 20 % can adsorb 200 g of water. The residual water content of heavily loaded drying agent is higher than that of less loaded agent. On the other hand, drying agents are more heavily loaded by gases or liquids with higher water content. Exception: drying agents such as  $CuSO_4$  which form defined hydrates maintain a constant water vapor partial pressure until the next hydrate stage is formed, independent of the mass of water adsorbed.

#### Regeneration

Some drying agents can be regenerated. To do this, the drying agent is heated to restore its equilibrium. Due to the fact that water is absorbed rapidly, regenerated drying agents must be filled and stored well away from moisture.

### **Applications**

The user-friendly drying agents from EMD Millipore are suitable for a wide range of laboratory applications, for example for drying gases, liquids and solids. With such a wide variety of grain and packaging sizes, you are sure to find the suitable drying agent, either for the classic method of static or dynamic drying processes.

Products with no tendency towards clumping are particularly suited for the dynamic drying process including, for example, calcium hydride, magnesium perchlorate, aluminium oxide, silica gel, or molecular sieves.

More information about sustainable protection www.emdmillipore.com/protection

#### Safety and environment – characteristics

▶ For easy detection, safety and/or sustainable characteristics of our products are highlighted with this symbol.

## Drying methods

#### **Drying methods**

Non-sensitive solids can be dried at higher temperatures in a drying cabinet. However, drying at room temperature in a desiccator or at higher temperatures using a drying pistol is more gentle. Application of a vacuum facilitates the diffusion of the water molecules from the solid to the drying agent; the drying rate is hence somewhat faster.

### Static drying

In the classical drying of liquids, the drying agent is added, the whole allowed to stand, stirred (e.g. with a magnetic stirrer), shaken or boiled under reflux (details can be found in relevant textbooks of organic chemistry). It is important that the liquid is moved in such a way that it comes into contact with the drying agent. The liquid is then filtered or decanted. Should compounds be formed due to reaction with the water, these must be subsequently removed by distillation.

The frequently used drying agents calcium chloride, potassium carbonate, sodium sulfate and calcium sulfate have a medium drying effect only on solvents when used statically. Drying agents such as sodium or the earthalkaline oxides, however, are not as efficient as often thought due to their reactive surfaces being relatively small and in addition covered by a coating that hinders access of water molecules. In addition, as laboratory accidents are relatively frequent with these materials, they should not be used for this purpose.





### Dynamic drying

In order to increase the drying rate and to achieve better utilization of the drying agent, liquids and gases can be passed through drying towers or drying tubes filled with a drying agent. However, if diffusion and flow rate are not to be hindered, the drying agents used should not be susceptible to clumping or deliquescence. For this reason, drying agents such as calcium hydride, magnesium perchlorate, aluminium oxide, silica gel and molecular sieves are particularly suitable. Untreated phosphorus pentoxide tends to clump when in contact with water and is thus normally unsuitable for dynamic drying. SICAPENT®, however, is a drying agent where  $P_2O_5$  has been coupled to an inert carrier; it remains flowable also when loaded 100 % and allows gases to flow through without resistance.

The drying process can be optimized by using a drying agent of small particle size. In this way, the surface area can be significantly increased and hence the column length and packing decreased. However, it should be taken into account that the flow rate is reduced due to the greater flow resistance in the column. The diagram shows a drying process for gases using silica gel in a drying column: An orange gel turns colorless when loaded with water. The moist gas enters the column at the left hand side with water content  $C_{4}$  and leaves it on the right in a dry condition  $C_{E}$ ; however, at this point, the gas contains more than the minimum residual water achievable with the drying agent in question. The drying agent in the left hand part of the column is already loaded to the maximum with water and is in equilibrium with the moist gas entering. The actual drying process - the transfer of water from gas to silica gel takes place in the segment known as the "Mass Transfer Zone – MTZ". Over the drying period, the MTZ migrates towards the right hand side of the column (steps 2, 3, 4) until it reaches the end and the moist gas leaves. In order to avoid the gas leaving, the gas flow is interrupted well in time; this has the effect that a small part of the column remains unutilized. However, such dynamic drying procedures are mostly better than static ones. (This is shown in the general calculation on the next page.)



Drying process for gases using silica gel in a drying column.

## Calculations

**General calculation** of relative humidity of the atmosphere: The absorptivity of the atmosphere for humidity increases with the temperature until saturation. 1 m<sup>3</sup> air at 11°C is saturated with 10.0 g water, at 20°C with 17.3 g, at 30°C with 30.4 g and at 40°C with 51.2 g.

Calculation of the amount of drying agent required: 1000 | gas containing 10 mg/l water are to be dried at 25°C to a residual water content of 1 mg  $H_2O/l$ . 1000 | x 10 mg  $H_2O/l - 1000$  | x 1 mg  $H_2O/l = 9$  g  $H_2O$  are to be adsorbed.

**Calculation** of the required amount of drying agent for static drying: At the end of the drying process, the residual water content of the gas is in equilibrium with the drying agent. The loading of the silica gel necessary to achieve the desired residual water content can be taken from the table in the ordering information of silica gel, page 272: 1 mg H<sub>2</sub>O/I residual water  $\cong$  loading of 5.2 g H<sub>2</sub>O / 100 g silica gel. To absorb 9 g H<sub>2</sub>O, 9/5.2 x 100 g = about 200 g silica gel are required.

**Calculation** of the required amount of drying agent for dynamic drying: In this case, the greater part of the drying agent is in equilibrium with the water content of 10 mg/l of the gas flowing into the column. Thus, a higher loading – about 20 g  $H_20$  / 100 g silica gel – is possible than in the case of static drying where the entire drying agent is in equilibrium with the low residual water content. Even if in the case of dynamic drying half of the drying agent remains unutilized, 100 g are sufficient compared with 200 g for static drying.

As the flowing gas has much less contact with the drying agent than with the static method, the much lower values for residual water content as cited in the literature for static drying are not quite achieved. If such low residual water content is to be achieved, it is necessary to connect a further column with a more effective drying agent. If the gas is circulated over a drying column in a closed room, even if dynamic, only the capacity of a static method can of course be achieved.

Calculationof the column diameter: Based on the flow rate and the given volume flow (volume/time unit), the smallest<br/>allowable column cross-section can be calculated.<br/>Example: 3.6 l of 2-propanol per hour are to be dried (= 3600 ml / 60 min).<br/>At a flow rate of 10 cm/min\* the minimum cross-sectional area is 6 cm² corresponding to approx. 30 mm diameter.

## Definitions

### Column dimensions

In order to be able to utilize the drying agent to the full, the Mass Transfer Zone [MTZ] and the length of non-utilized column must be kept to a minimum.

Narrow columns have proved to be of advantage in this case:

- For gases, a ratio for length to diameter of greater than 5 is recommended. Columns filled with beads or granular silica gel should be at least 1 m long.
- For liquids, columns of 60 cm in length and 2 3 cm in diameter to 2 m and 6 cm respectively are recommended (for further details, see »drying of solvents«).

To determine the necessary column volume, the required amount of drying agent should be divided by the bulk density. Example: 100 g silica gel of bulk density of 70 g / 100 ml have a volume of 143 ml.

- Flow rate However, the ratio length to cross-section should not be so large that high flow rates result as this would lengthen the MTZ considerably. Recommended flow rates (bases on the free cross-section of the column) for gases: 5 15 m per minute, for liquids: 2.5 30 cm per minute. These values have been established experimentally as being optimal.
- **Drying gases** Gases should be dried using the dynamic method (see »drying methods«). Very moist gases should first be dried using a drying agent of high capacity: CaH<sub>2</sub>, CaSO<sub>4</sub>, Mg(ClO<sub>4</sub>)<sub>2</sub>, molecular sieve, H<sub>2</sub>SO<sub>4</sub>, or silica gel. Fine drying can then be attained using phosphorus pentoxide, SICAPENT<sup>®</sup>, CaH<sub>2</sub>, Mg(ClO<sub>4</sub>)<sub>2</sub> or molecular sieve. Further details are contained in the section describing the relevant drying agents.

## Drying agents

### for solvents with low water absorption capacity

Solvents with a low water-absorbing capacity can generally be dried using static methods; they should be allowed to stand in their reservoirs for up to several days with occasional shaking in contact with a suitable drying agent (e.g. 100 – 200 g molecular sieve (MS) per liter solvent).

The residual water content that can be attained with molecular sieves (MS) is less than  $10^{-4}$  percent by weight corresponding to 1 ppm = 1 mg H<sub>2</sub>O = approx. 0.05 mmol H<sub>2</sub>O per liter solvent. 250 g molecular sieve can dry more than 10 l hydrophobic solvent whilst becoming 14 – 18 % loaded with H<sub>2</sub>O. Of course, dynamic drying as described in textbooks can also be used.

When drying hydrophobic solvents dynamically with aluminium oxide, silica gel or molecular sieve, the flow rate should be up to 30 cm per minute. In this way, using a column of diameter 2.5 cm and 5 cm<sup>2</sup> cross-section, up to 6 l per hour can pass through. Columns of diameter 2.5 cm and a length of 60 cm containing some 200 g of molecular sieve have proven useful for such applications.

	Solvents	CaCl <sub>2</sub> – Calcium chloride	CaH <sub>2</sub> – Calcium hydride	CaO – Calcium oxide	Distillation	$K_2CO_3$ – Potassium carbonate	KOH – Potassium hydroxide	$LiAIH_{4}$ – Lithium aluminium hydride	Molecular sieve 0.4 nm	Molecular sieve 0.5 nm	Na – Sodium	Na <sub>2</sub> SO <sub>4</sub> – Sodium sulfate	P <sub>2</sub> O <sub>5</sub> – Phosphorus pentoxide
Α	n-Amyl acetate					•				•			
	n-Amyl alcohol								•				
	Aniline						•			•			
	Anisole	•	•		•					•	•		
В	Benzene	•	•		•					•	•		
	Benzyl alcohol				٠					٠			
	Bromobenzene	•			•					•			
	Bromoform	•								•			•
	tert-Butyl methyl ether		•					•		•	•		
С	Carbon disulfide	•											•
	Carbon tetrachloride	٠			•				•				•
	Chlorbenzene	•			•					•			
	Chloroform	•							•				•
	Cyclohexane	•					•		•	•			
	Cyclopentane		•					•		•	•		
D	n-Decane		•					•	•				
	1,2-Dichlorobenzene	٠			•					٠			
	Dichloromethane	٠							•				
	Dichloroethane	•			•					•			
	Diethyl ether	٠	•					٠	•		•		
	Diethyl ketone					٠			•				
	Diethylene glycol dibutyl ether	٠	•						•		•		
	Diisoamyl ether		•					•	•		•		
	Diisopropyl ether	•	•						•		•		
	Dipropyl ether		•					•	•		•		
E	Ethyl methyl ketone					•			•				
н	n-Heptane		•					•	•		•		
	n-Hexane		•					•	•		•		
I.	Isoamyl alcohol			•		•				•			
	Isobutyl methyl ketone	•				•				•			
	Isooctane		•					•		•	•		
Ν	Nitrobenzene	•			•					•			•
D	Nitropropane	•			•					•			•
Ρ	n-Pentane		•					•	•		•		
т	Petroleum ether, petroleum, petroleum benzene	•					•	•		•			
1	Tetrachloroethylene Toluene	•			•	•			•	•		•	
	1,1,1-Trichlorethane	•	•		•				•		•		
	Trichloroethylene	•			•	•				•		•	
	1,1,2-Trichlorotrifluoroethane		•		•	•			•	•		•	
x	Xylene	•	•		•				•		•		
^	April 1	•											

## Drying agents

### for solvents with medium to unlimited water adsorption capacity

 $H_2O + drying agent \rightleftharpoons H_2O / drying agent / compound (1)$  $H_2O + solvent \rightleftharpoons H_2O solvated (2)$ Solvent + drying agent  $\rightleftharpoons$  Solvent / drying agent / compound (3)

Due to the competitive reactions (2) and (3), the attainable residual water contents are some 1000 times higher than in air – unless drying agents such as calcium hydride are used where no equilibrium exists due to one of the products (in this case  $H_2$ ) leaving the equation.

In general, residual water values of  $10^{-3}$  % by weight are adequate. Further drying is no longer meaningful, in particular if the dried solvent is refilled under air: even if poured quickly, the H<sub>2</sub>O content increases from  $1 \cdot 10^{-3}$  to  $2 - 4 \cdot 10^{-3}$  %. A further source of contamination with water is e.g. non-greased ground glass, e.g. in desiccators, through which significant amounts of water vapor can diffuse. Suitable drying agents are recommended in the listing below. As conventional drying with chemical agents is adequately described in textbooks of preparative organic chemistry, only dynamic drying with the help of water-miscible solvents and molecular sieves (MS) is described here.

The following values can be attained using this method:Residual water content: 0.001 - 0.005 % weight H<sub>2</sub>O in the solventCapacity: at a desired residual water content of max. 0.001 %, the molecular sieve used may notbe loaded greater than:Diethyl ether14 g H<sub>2</sub>O / 100 g molecular sieveEthyl acetate6 g H<sub>2</sub>O / 100 g molecular sieveDioxane4 g H<sub>2</sub>O / 100 g molecular sievePyridine2 g H<sub>2</sub>O / 100 g molecular sieve

Loading: depends on the reaction equation (2) of solvents

	Solvents A-M	Water adsorption [g H <sub>2</sub> 0/100 g solvent]	Drying agent	Ca – Calcium	CaCl <sub>2</sub> – Calcium chloride	CaH <sub>2</sub> – Calcium hydride	CaO – Calcium oxide	CuSO <sub>4</sub> – Calcium sulfate	Distillation	K <sub>2</sub> CO <sub>3</sub> – Potassium carbonate	KOH – Potassium hydroxide	Mg – Magnesium	MgO – Magnesium oxide	MgSO <sub>4</sub> – Magnesium sulfate	Molecular sieve 0.3 nm	Molecular sieve 0.4 nm	Molecular sieve 0.5 nm	Na – Sodium	Na <sub>2</sub> SO <sub>4</sub> – Sodium sulfate	P <sub>2</sub> O <sub>5</sub> – Phosphorus pentoxide
Α	Acetic acid	∞						•												
	Acetone	∞								•					•					
	Acetonitrile	∞			•					•					•					•
	Acetylacetone	∞								•						•				
	tert-Amyl alcohol	14					•										•			
В	1-Butanol	20							•	•						•				
	2-Butanol	44							•	•							•			
	tert-Butanol	∞					•										•			
0	n-Butyl acetate	2.9												•		•				
С	Cyclohexanol	11					•			•							•			
D	Cyclohexanone	8.7							-	•							•			
D	Diethylene glycol	∞			•	•			•							•	•	•	•	
	Diethylene glycol diethyl ether Diethylene glycol dimethyl ether	∞			•	•											•	•		
	Diethylene glycol monobutyl ether	∞			•	•											•			
	Diethylene glycol monoethyl ether	~			•												•			
	Diethylene glycol monomethyl ether	~			•	•											•	•		
	N,N-Diethylformamide	~~				•			•								•			
	N,N-Dimethylformamide	∞				•			•							•				
	Dimethyl sulfoxide	~				•			•						•					
	1,4-Dioxane	∞			•	•										•		•		
Е	Ethanol	~					•					•	•		•					
	Ethanolamine	~									•				•					
	(2-Ethoxyethyl)-acetate	6.5								•						•			•	•
	Ethyl acetate	9.8								•						•			•	•
	Ethylene glycol dimethyl ether	~				•			•							•				
	Ethylene glycol	~							•							•			•	
	Ethylene glycol monobutyl ether	$\infty$							•											
	Ethylene glycol monoethyl ether	~							٠											
	Ethylene glycol monomethyl ether	~							•											
	Ethyl formiate	~												•		•			٠	
F	Formamide	$\infty$					•								•				•	
G	Glycerol	~							•											
н	1,1,1,3,3,3-Hexafluoro-2-propanol	$\infty$														•				
I.	Isobutanol	15		•			٠			٠		٠				٠				
М	Methanol	$\infty$					•					•	٠		•					
	Methyl acetate	8					•			•						٠				
	Methyl formiate	24								•						•			•	•
	Methyl propyl ketone	3.6								•						•				
	Methyl pyridine	∞									•					•				

	Solvents N-Z	<b>Water adsorption</b> [g H <sub>2</sub> 0/100 g solvent]	Drying agent	Ca – Calcium	CaCl <sub>2</sub> – Calcium chloride	CaH <sub>2</sub> – Calcium hydride	CaO – Calcium oxide	CuSO <sub>4</sub> – Calcium sulfate	Distillation	K <sub>2</sub> CO <sub>3</sub> – Potassium carbonate	KOH – Potassium hydroxide	Mg – Magnesium	MgO – Magnesium oxide	MgSO <sub>4</sub> – Magnesium sulfate	Molecular sieve 0.3 nm	Molecular sieve 0.4 nm	Molecular sieve 0.5 nm	Na – Sodium	Na <sub>2</sub> SO <sub>4</sub> – Sodium sulfate	P <sub>2</sub> O <sub>5</sub> – Phosphorus pentoxide
Р	1,2-Propanediol	∞					٠					•	٠			•				
	1,3-Propanediol	∞					•					•	•			•				
	1-Propanol	~					•					•	•			•				
	2-Propanol	~					•					•			•					
	Pyridine	~					•					•	•		•					
Т	Tetraethylene glycol	~									•					•				
	Tetrahydrofuran	$\infty$				٠					٠					•				
	Triethanolamine	$\infty$									•						٠			
	Triethylene glycol	$\infty$							٠							•			•	
	Triethylene glycol dimethyl ether	~							•											

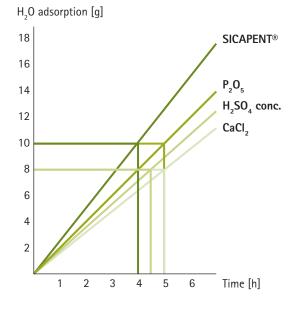
### Water absorption rate of some drying agents

Experimental: 100 g SICAPENT® or 75 g of other drying agents were placed in a vacuum desiccator alongside a dish of water. After 1 h the increase in weight of the drying agents were established using gravimetric analysis. The results obtained are shown in the figure.

### Examples of flow rate

The flow rate for water-miscible solvents should be less than 10 cm/minute. This corresponds to max. flow rates of:

Flow rate	Column diameters
50 ml/min	25 mm
70 ml/min	30 mm
200 ml/min	50 mm



Solvent	Initial water content [% by weight]	Residual water content [% by weight]	Quantity of solvent dried [1]	Type [nm]
Acetonitrile	0.05 - 0.2	0.003	3 - 4	0.3
Benzene	0.07	0.003	>10	0.4
Chloroform	0.09	0.002	>10	0.4
Cyclohexane	0.009	0.002	>10	0.4
Dichloromethane	0.17	0.002	>10	0.4
Diethyl ether	0.12	0.001	10	0.4
Diisopropyl ether	0.03	0.003	10	0.4
Dimethylformamide	0.06 - 0.3	0.006	4 – 5	0.4
1,4-Dioxane	0.08 - 0.3	0.002	3 – 10	0.5
Ethanol	0.04	0.003	10	0.3
Ethyl acetate	0.015 - 0.2	0.004	8 - 10	0.4
Methanol	0.04	0.005	10	0.3
2-Propanol	0.07	0.006	7	0.3
Pyridine	0.03 - 0.3	0.004	2 – 10	0.4
Carbon tetrachloride	0.01	0.002	>10	0.4
Tetrahydrofuran	0.04 - 0.2	0.002	7 – 10	0.5
Toluene	0.05	0.003	>10	0.4
Xylene	0.045	0.002	>10	0.4

Dynamic drying of solvents with molecular sieves using a column of 25 x 600 mm (250 g molecular sieve) or of 50 x 2,000 mm (2 kg molecular sieve).

#### Amount of solvent dried

The amount of dry solvent obtainable for solvents that are readily miscible with water cannot be accurately given as this is dependent on the initial water content which is mostly unknown. However, if the solvent is dried statically to a low  $H_2O$  content (e.g. with approx. 100 g of molecular sieve, enough for 1 l of solvent), the subsequent dynamic process can be used to dry 10 l of the solvent to 0.001 - 0.002 % weight using 200 g of molecular sieve. For drying the strongly hygroscopic alcohols methanol, ethanol and 2-propanol to 0.002 % weight of residual water, however, some 2 kg of 0.3 nm molecular sieve is necessary. Column dimensions: Ø 50 mm, length 2 m. An overview of the attainable drying effect with a series of water-saturated solvents is given in the table above.

#### **Practical procedure**

It should initially be checked whether, in addition to water, the solvent to be dried is adsorbed by the molecular sieve. To do this, place 10 – 20 beads in a test tube along with several ml of the solvent. Significant increase in temperature – in certain circumstances even boiling – indicates co-adsorption according to (3). If this is the case, either a molecular sieve of smaller pore size, where there is no co-adsorption, should be used or the flow rate should be reduced to max. 2.5 cm per minute. The appropriate pore sizes where no further co-adsorption takes place are given in the table.

Initially the solvent should be applied to the column slowly until the entire column has been wetted within 15 – 30 minutes. As a rule, the first fraction collected contains an increased water content; this should either be discarded or re-applied to the column. In the case of fresh molecular sieve, the first fraction may contain some particles and be somewhat turbid; this fraction should either be disposed of or filtered.

### Ordering information Drying agents A-C



Calcium [Ca]		CAS No.	Content	Packaging	Ord. No.
Calcium granular particle si	ze about 2 – 6 mm	7440-70-2	100 g	Glass bottle	1.02053.0100
			500 g	Glass bottle	1.02053.0500
For drying	Alcohols				
Application	During the drying process, insoluble metal hydro	xide is initially formed follow	wed by meta	l alcoholate,	
	which is soluble in alcohol. Hence, subsequent to	o drying, the solution must b	e distilled.		
Capacity	Stoichiometric				

Calcium chloride [CaCl <sub>2</sub> ]		CAS No.	Content	Packaging	Ord. No.		
Calcium chloride anhydrou	ıs powder Reag. Ph Eur	10043-52-4	500 g	Plastic bottle	1.02378.0500		
			2.5 kg	Plastic bottle	1.02378.2500		
Calcium chloride anhydrou	ıs, granular ~ 1 – 2 mm	10043-52-4	1 kg	Plastic bottle	1.02379.1000		
			5 kg	Plastic bottle	1.02379.5000		
Calcium chloride anhydrou	ıs, granular ~ 2 – 6 mm	10043-52-4	1 kg	Plastic bottle	1.02391.1000		
			5 kg	Fibre carton	1.02391.5000		
			25 kg	Fibre carton	1.02391.9025		
Calcium chloride anhydrou	ıs, granular ~ 6 – 14 mm	10043-52-4	1 kg	Plastic bottle	1.02392.1000		
			5 kg	Fibre carton	1.02392.5000		
			25 kg	Fibre carton	1.02392.9025		
For drying	Acetone, ethers, numerous esters, aliphatic	c, olefinic, aromatic and halogen	ated hydrocar	oons, neutral gases	5.		
Unsuitable for drying	Alcohols, ammonia, amines, aldehydes, ph	enols, several esters and ketones	these compo	unds are bound			
	by CaCl <sub>2</sub> .						
Application	Drying of liquids, filling drying tubes; not	suitable for the drying of fast-flo	owing gases as	pore diffusion is			
	hindered due to deliquescence during wat	er uptake.					
Residual water content	0.14 mg H <sub>2</sub> 0/l to 16 % H <sub>2</sub> 0 content   0.7 r	ng H <sub>2</sub> 0/I to 32 % H <sub>2</sub> 0 content   1	.4 mg $H_20/l$ to	0 65 % H <sub>2</sub> 0			
in air	content						
Capacity	98 %						
Regeneration At 250°C in a drying oven							

Calcium hydride [CaH <sub>2</sub> ]		CAS No.	Content	Packaging	Ord. No.
Calcium hydride for synthe	sis, ~ 1 – 10 mm	7789-78-8	100 g	Glass bottle	8.02100.0100
			500 g	Glass bottle	8.02100.0500
For drying	Gases, organic solvents, including ketones a	and esters.			
Unsuitable for drying	Compounds with active hydrogen, ammonia	a, alcohols.			
NB	Can explode in reaction with water!				
Application	As calcium hydride is a very effective dryin	g agent and reacts vigorously wit	th water, the	substances to be	
	dried should contain only low amounts of w	water. In reaction with water, hyd	rogen is relea	ased (always work i	n
	a fume hood!) according to the equation Ca	$aH_2 + H_20 ->2 H_2 + Ca0.$			
	The fine voluminous powder formed may b	ock drying towers. CaH <sub>2</sub> is superi	or to sodium	as a drying agent a	as
	it possesses a much larger surface area. The	e CaO formed does not adhere to	the $CaH_2$ sur	face and itself acts	as
	a drying agent. CaO + $H_2O ->Ca(OH)_2$ .				
Disadvantage	Due to the higher activity and reactivity th	an Na, CaH $_2$ is less stable if store	d incorrectly.	Hence, once the	
	package has been opened, it should be stor	ed in a desiccator.			
Residual water content	<0.00001 mg H₂0/I				
in air					
Capacity	Stoichiometric				

Calcium oxide [CaO]		CAS No.	Content	Packaging	Ord. No.
Calcium oxide from marble	small lumps ~ 3 – 20 mm	1305-78-8	1 kg	Plastic bottle	1.02109.1000
			25 kg	Fibre carton	1.02109.9025
For drying	Neutral and basic gases, amines, alcohols, ethers.				
Unsuitable for drying	Acids, acid derivatives, aldehydes, ketones, esters				
Residual water content	0.003 mg H <sub>2</sub> 0/I				
in air					
Capacity	Limited as the surface is coated with a less perm	eable layer, especially in the	e presence of	CO <sub>2</sub> .	

Copper sulfate [CuSO₄]		CAS No.	Content	Packaging	Ord. No.
Copper(II) sulfate anhydrou:	s for analysis EMSURE®	7758-98-7	250 g	Plastic bottle	1.02791.0250
			1 kg	Plastic bottle	1.02791.1000
For drying	Low fatty acids, alcohols, esters.				
Unsuitable for drying	Amines, nitriles, ammonia.				
Residual water content	1.4 mg H <sub>2</sub> 0/I				
in air					
Regeneration	Above 50°C under vacuum.				
Advantage	Can be used as indicator: Colorless anhydr	ous copper(II)sulfate becomes	blue as copper(l	l)sulfate 5-hydrate.	

### Ordering information Drying agents D-M

Desiccant sachets [SiO <sub>2</sub> ]	la de la constante de la const	CAS No.	Content	Packaging	Ord. No.
Desiccant sachet 10 g si	lica gel with humidity indicator (orange gel)	-	50 units	Metal can	1.03804.0001
sachet: 7 x 9 cm					
Desiccant sachet 100 g	silica gel with humidity indicator (orange gel)	-	10 units	Metal can	1.03805.0001
sachet: 15 x 14 cm					
Desiccant sachet 250 g	silica gel with humidity indicator (orange gel)	-	10 units	Metal can	1.03806.0001
sachet: 15 x 20.5 cm					
Desiccant sachet 3 g sili	ca gel with humidity indicator (orange gel)	-	100 units	Metal can	1.03803.0001
sachet: 4 x 7 cm			1000 units	Fibre carton	1.03803.0002
Further desiccant sach	nets, e.g. 500 g, on request.				
For drying	Humidity				
Application	Sachets filled with silica gel protect valuable a	and sensitive products from t	he effects of n	noisture. Packed	
	along with sensitive machine components and	tools, they prevent corrosion	n during storag	e and transport.	
	Sachets maintain the function of sensitive opt	ical, electrical and electronic	components a	and instruments.	
Capacity	Silica gel has a high adsorptive capacity for m	oisture: 20 % of its own weig	ght at 25°C an	d 80 % relative	
	humidity.				
Indicator change	At approx. 7 – 10 g adsorbed $H_2O$ / 100 g silica	a gel, the color change is fror	n orange to co	lorless.	
in orange gel					
Regeneration	Silica gel (orange gel) can be regenerated in a	drying oven at 130 – 140°C.	Desiccant sac	het only up to	
	80°C, because the adhesive of the bag can me	lt.			



Lithium aluminium hydride [Li(AIH₄)]		CAS No.	Content	Packaging	Ord. No.
Lithium aluminium hydride – powder, for synthesis		16853-85-3	25 g	Metal can	8.18875.0025
Lithium aluminium hydride	– tablets, for synthesis	16853-85-3	25 g	Metal can	8.18877.0025
For drying	Hydrocarbons, ethers.				
Unsuitable for drying	Acids, acid derivatives (chlorides, anhydr	ides, amides, nitriles), aromatic nitr	o compounds		
Application	$Li(AIH_4)$ reacts vigorously, on occasion ex	plosively, with water whilst releasing	ng hydrogen.		
	Hence, the solvents to be dried should have a very low initial water content.				
Capacity	Stoichiometric				

Magnesium [Mg]		CAS No.	Content	Packaging	Ord. No.
Magnesium, turnings acc. to Grignard for synthesis		7439-95-4	250 g	Metal can	8.05817.0250
			1 kg	Metal can	8.05817.1000
Magnesium powder particle size about 0.06 - 0.3 mm7439-95-4		7439-95-4	1 kg	Metal can	1.05815.1000
For drying	Alcohols				
Application	Magnesium turnings must be activated wi	th iodine prior to use. During the c	Irying proces	s insoluble metal	
	hydroxide is initially produced, followed by metal alcoholate, which is soluble in alcohol. Thus after drying,				
	distillation is necessary.				
Capacity	Stoichiometric				

Magnesium oxide [MgO]		CAS No.	Content	Packaging	Ord. No.
Magnesium oxide for analysis		1309-48-4	100 g	Plastic bottle	1.05865.0100
			500 g	Plastic bottle	1.05865.0500
For drying	Alcohols, hydrocarbons, basic liquids.				
Unsuitable for drying	Acid compounds.				
Residual water content	0.008 mg H <sub>2</sub> 0/I				
in air					
Regeneration	At 800°C				

Magnesium perchlorate [M	g(ClO₄)₂]	CAS No.	Content	Packaging	Ord. No.	
Magnesium perchlorate hyd	lrate [about 83 % Mg(ClO₄)₂], desiccant,	64010-42-0	500 g	Metal can	1.05873.0500	
about 1 – 4 mm						
For drying	Inert gases, air; adsorbs ammonia as strongly	r as water.				
Unsuitable for drying	Numerous solvents in which it is soluble, e.g.	acetone, dimethyl formamide, o	dimethyl sulf	oxide, ethanol,		
	methanol, pyridine, organic compounds.					
Application	In drying towers for the drying of rapid flowing gases; with increasing $H_2O$ loading the packing becomes					
	looser. $Mg(ClO_4)_2$ can be removed easily as it	does not stick to the walls.				
Residual water content	0.0005 mg $H_20/I$ to 10 % $H_20$ content   0.002	mg H <sub>2</sub> 0/I to 32 % H <sub>2</sub> 0 content				
in air						
Capacity	48 %, corresponding to 6 moles crystal wate	r.				
Safety information	Explosion risk when in contact with a reducing	ng atmosphere, in particular in t	the presence	of acids		
	or compounds that can be hydrolyzed to form	n acids. Mg(ClO <sub>4</sub> ) $_2$ may only be h	neated in ves	sels made of		
	inorganic materials.					
Regeneration	At 240°C under vacuum.					

Magnesium sulfate [MgSO4		CAS No.	Content	Packaging	Ord. No.		
Magnesium sulfate anhydrous for analysis EMSURE®		7487-88-9	1 kg	Glass bottle	1.06067.1000		
			25 kg	Plastic drum	1.06067.9025		
For drying	Almost all compounds including acids, acid	Almost all compounds including acids, acid derivatives, aldehydes, esters, nitriles and ketones.					
Residual water content	1.0 mg H <sub>2</sub> 0/I						
in air							
Regeneration	At 200°C in a drying oven.						

### Ordering information Drying agents M

Molecular sieves	CAS No.	Content	Packaging	Ord. No.
Molecular sieve 0.3 nm beads ~ 2 mm <sup>1)</sup>	1318-02-1	250 g	Plastic bottle	1.05704.0250
		1 kg	Plastic bottle	1.05704.1000
		10 kg	Bucket, plastic	1.05704.9010
Molecular sieve 0.3 nm beads, with moisture indicator ~ 2 mm <sup>1)</sup>	-	250 g	Plastic bottle	1.05734.0250
		1 kg	Plastic bottle	1.05734.1000
Molecular sieve 0.3 nm rods ~ 1.6 mm (1/16")	1318-02-1	250 g	Plastic bottle	1.05741.0250
		1 kg	Plastic bottle	1.05741.1000
		10 kg	Bucket, plastic	1.05741.9010
Molecular sieve 0.4 nm beads ~ 2 mm Reag. Ph Eur	1318-02-1	250 g	Glass bottle	1.05708.0250
		1 kg	Glass bottle	1.05708.1000
		10 kg	Bucket, plastic	1.05708.9010
Molecular sieve 0.4 nm beads, with moisture indicator ~ 2 mm	-	250 g	Glass bottle	1.05739.0250
		1 kg	Glass bottle	1.05739.1000
Molecular sieve 0.4 nm rods ~ 1.6 mm (1/16")	1318-02-1	1 kg	Plastic bottle	1.05743.1000
Molecular sieve 0.5 nm beads ~ 2 mm	1318-02-1	250 g	Glass bottle	1.05705.0250
		1 kg	Glass bottle	1.05705.1000
Molecular sieve 1.0 nm beads ~ 2 mm	1318-02-1	1 kg	Glass bottle	1.05703.1000

Molecular sieves are suitable for drying practically all gases and liquids. They can be used in desiccators, drying tubes, for keeping absolute solvents dry, filling columns for drying gases or solvents and for selective adsorption. (e.g. phosgene from chloroform).

#### **Advantages**

- Easy-to-use: Practically chemically inert, non-toxic, no disposal problems, dried liquids can be decanted.
- High adsorption capacity even with low water content of the substance to be dried.
- High adsorption capacity even at high temperatures.
- High adsorption affinity for polar and unsaturated organic molecules; however, H<sub>2</sub>O is always preferentially adsorbed.
- Selective adsorption: only molecules that can pass through the pores are adsorbed.







Molecular sieves – continu	ıed						
Temperature	Molecular sieves absorb H <sub>2</sub> O whilst essentially maintaining their capacity at temperatures where both						
	aluminium oxide and silica gel begin to release water. Between 0 and 150°C, the capacity decreases						
	gradually from 23 to	7 % with a residual water	content of 10 mg $H_2O/I$ .				
Residual water content	Min. 0.0001 mg H <sub>2</sub> 0	/I at 25°C. The less loaded a	a molecular sieve is the more intensively it drie	25.			
in air	The supplied original	packed molecular sieve co	ntains approx. 1 – 2 % water. This tends not to	o interfere			
	with the drying proc	ess. However, if the require	ments of the drying process are high, the subs	stance			
	must be activated as	described under »regenera	ation«.				
Typical values for	Loading [g H <sub>2</sub> O/100	g molecular sieve]	Residual water content [mg H <sub>2</sub> O/I]				
molecular sieve 0.4 nm	1		0.0001				
	3		0.001				
	6		0.01				
	15		0.1				
	20		0.5				
Capacity	15 – 24 % at 25°C. I	f low residual water conter	nt is to be attained, the capacity can only be p	artially utilized			
	(see table above): At	(see table above): At a desired residual water content of 0.01 mg $H_2O/I$ , the loading may not exceed					
	6 g $H_2O$ / 100 g molecular sieve.						
Indicator	The indicator (brown gel) changes from brown to yellowish at a $H_2O$ uptake of approximately						
	7 – 10 g / 100 g mol	ecular sieve.					
Regeneration	This can be carried out as often as required; the max. regeneration temperature is 450°C. Molecular sieves						
	can be dried in a drying oven above 250°C to a water content of 2 – 3 g / 100 g. The remaining water can be						
	removed at 300 – 350°C using a vacuum oil pump (10-1-10-3 mbar), whereby, as is usual, a cold trap						
	containing carbon dioxide coolant or liquid air should be connected. Water pumps, due to their high partial						
	water vapor pressure, are completely unsuitable for this purpose. For safety reasons, molecular sieves						
	that have been used to dry solvents should be freed from possible solvent by mixing with water prior to regeneration. Molecular sieves with moisture indicator should not be heated above 150°C.						
	regeneration. Molecu	ular sieves with moisture in	ndicator should not be heated above 150°C.				
Chemical and physical	Molecular sieves are	Molecular sieves are crystalline, synthetic zeolites. Their crystal gratings are similar to a cage with					
properties	numerous hollow spa	aces. The cavities are acces	sible from all sides by pores of exactly defined	dimensions:			
	depending on the ty	pe of molecular sieve, these	e can be 0.3, 0.4, 0.5 or 1.0 nm in diameter. If,	due to			
	-		oved, the material becomes an extremely active				
	However, only those	molecules are adsorbed the	at are small enough to pass through the pores	(sieve effect).			
	Pore diameter	Туре	Composition	Structure			
	0.3 nm	3A	Potassium sodium aluminium silicate	Zeolite			
	0.4 nm	4A	Sodium aluminium silicate	Zeolite			
	0.5 nm	5A	Sodium and calcium aluminium silicate	Zeolite			
	1.0 nm	13A/X	Sodium aluminium silicate	Zeolite			
Physical properties	The molecular sieve of	crystallites obtained by hyd	rothermal manufacture are formed into rods an	nd beads using			
	1 – 2 % clay as a bin	ding agent. Vibration cause	d by transport may bring about some abrasion	which collects in			
	the first fraction duri	ing dynamic drying.					
	Bulk density		0.75 kg/l				
	Surface (BET)		800 m²/g				
	Form supplied		Powder, beads (~ 2 mm), rods (~ 1.6 mm, ~	3.2 mm)			
	Effective pore diam	eter depending on type	0.3, 0.4, 0.5 or 1.0 nm				
	Effective pore diameter depending on type						
	Hollow space volum	e	0.3 cm³/g				
	Hollow space volum Specific heat	le	0.3 cm³/g >0.8 KJ/kg				

### Ordering information Drying agents P-S

Phosphorus pentoxide [P <sub>2</sub>	O <sub>5</sub> ]	CAS No.	Content	Packaging	Ord. No.		
di-Phosphorus pentoxide	extra pure	1314-56-3	1 kg	Glass bottle	1.00540.1000		
			25 kg	Plastic drum	1.00540.9025		
di-Phosphorus pentoxide for analysis ACS, ISO, Reag. Ph Eur		1314-56-3	100 g	Glass bottle	1.00570.0100		
			500 g	Glass bottle	1.00570.0500		
For drying	Neutral and acid gases, saturated alipathi	c and aromatic hydrocarbons, nit	riles, alkyl and	aryl halogenides ar	nd		
	carbon disulfide.	carbon disulfide.					
Unsuitable for drying	Alcohols, amines, acids, ketones, ethers, chlorinated and fluorinated hydrocarbons.						
Residual water content	0.00002 mg $H_2$ 0/l to 25 % water absorption	on with SICAPENT®, correspondir	ig to 2 mole $H_2$	O per mole P <sub>2</sub> O <sub>5</sub> .			
in air							
Capacity	P <sub>2</sub> O <sub>5</sub> : 40 % SICAPENT <sup>®</sup> : 33 %						
Application note	On adsorbing water, phosphorus pentoxid	e becomes covered with a film of	polymetaphos	phoric acid			
	which hinders the diffusion of $H_2O$ molecular	which hinders the diffusion of $H_2O$ molecules. This effect can be avoided by using SICAPENT <sup>®</sup> as the					
	polymetaphosphoric acid formed from P <sub>2</sub> C	polymetaphosphoric acid formed from $P_2O_5$ and water is immediately adsorbed by the carrier substance.					
	As a result, the drying agent is available as	s a fine, flowable granulate.					
Regeneration	Not possible		Not possible				

Potassium carbonate [K <sub>2</sub> CO	s]	CAS No.	Content	Packaging	Ord. No.
Potassium carbonate for analysis EMSURE® ACS, ISO, Reag. Ph Eur		584-08-7	500 g	Plastic bottle	1.04928.0500
			1 kg	Plastic bottle	1.04928.1000
Potassium carbonate for analysis EMSURE® ACS, ISO, Reag. Ph Eur 584-08-7		50 kg	Fibre carton	1.04928.9050	
For drying	Ammonia, amines, acetone, nitriles, chlorina	ted hydrocarbons.			
Unsuitable for drying	Acids, substances that tend to react when ex	posed to water-removing b	asic conditions.		
Application	Drying liquids.				
Regeneration	At 160°C; becomes finely powdered from 100	D°C.			

Potassium hydroxide [KOł	4	CAS No.	Content	Packaging	Ord. No.
Potassium hydroxide pellets for analysis EMSURE®		1310-58-3	500 g	Plastic bottle	1.05033.0500
			1 kg	Plastic bottle	1.05033.1000
			5 kg	Plastic bottle	1.05033.5000
			25 kg	Fibre carton	1.05033.9025
			50 kg	Fibre carton	1.05033.9050
For drying	Basic liquids, e.g. amines and inert and b	asic gases.			
Unsuitable for drying	Acids, acid derivatives (chlorides, anhydr	des, amides, nitriles).			
Application	Drying liquids. Not suitable for drying fas	st-flowing gases as this hinders o	diffusion due to o	leliquescence.	
	Can be used for drying gases if, apart fro	m moisture, acid gas should be a	dsorbed.		
Residual water content	0.002 mg H <sub>2</sub> 0/I				
in air					



SICAPENT®		CAS No.	Content	Packaging	Ord. No.
SICAPENT® with indicator (phosphorus pentoxide drying agent		-	500 ml	Glass bottle	1.00543.0500
for desiccators) on inert ca	rrier material		2.8	Glass bottle	1.00543.2800
Composition	25 % inert inorganic carrier substance and 75	% phosphorus pentoxide.			
Particle size of carrier	0.1 – 1.6 mm				
Bulk density	approx. 300 g/l				
Flowable up to	100 % water uptake				
Indicator content	0.1 %				
Water content /	H <sub>2</sub> O content [%]	Indicator color of drying	g agent		
Indicator color	0	Colorless			
	20	Green			
	27	Blue-green			
	33	Blue			
Application note	The main advantage of using granulated drying	g agents is the ease of use. Eve	n after signif	icant water uptake	
	(approx. 100 % of its own weight) the substan	ce remains in particle form. He	ence, subsequ	ent to the drying pro	-
	cess the drying agent can easily be removed fro	om the vessel. SICAPENT® dries	s well due to i	ts large surface area	;
	it is some 20 % faster than simple phosphorus pentoxide. In other terms, 20 % more water is adsorbed				
	in the same time.				
Application	Drying liquids, filling drying tubes. Due to its h	igh intensity and granulate for	rm, it is partic	ularly suitable for	
	drying fast-flowing gases in drying tubes.				
Safety information	On opening the bottle, fine particles of drying	agent may spray out; hence wl	hen opening t	he bottle adhere to	
	the instructions on the label and open carefull	y whilst wearing safety specta	cles.		

### Ordering information Drying agents S

Silica gel [SiO₂]		CAS No.	Content	Packaging	Ord. No.	
Silica gel granules, desiccan	t ~ 0.2 – 1 mm	7631-86-9	1 kg	Plastic bottle	1.01905.1000	
Silica gel granules, desiccan	t ~ 2 – 5 mm	7631-86-9	1 kg	Plastic bottle	1.01907.1000	
			5 kg	Plastic drum	1.01907.5000	
Silica gel with moisture indicator (brown gel) desiccant ~ 1 – 4 mm		-	1 kg	Plastic bottle	1.01972.1000	
			5 kg	Plastic bottle	1.01972.5000	
			25 kg	Plastic drum	1.01972.9025	
Silica gel with indicator (or	ange gel), granulate ~ 1 – 3 mm	-	1 kg	Plastic bottle	1.01969.1000	
			5 kg	Plastic bottle	1.01969.5000	
			25 kg	Plastic drum	1.01969.9025	
Silica gel beads, desiccant ~	2 – 5 mm	7631-86-9	1 kg	Plastic bottle	1.07735.1000	
For drying	Practically all gases and liquids.					
Unsuitable for drying	Alkaline liquids (bases and amines). Orange g	el: strong acid and basic ga	ses, organic solve	nts.		
Application	In a desiccator, for protecting moisture-sensitive substances during storage and transport and for					
	maintaining the dryness of anhydrous solven	ts, packing drying towers fo	r gases or solvent	S.		
Application temperature	Up to approx. 65°C the capacity is practically temperature-independent. At higher temperatures					
	the capacity decreases significantly.					
Advantages of white gel	Practically chemically inert, non-toxic, no disposal problems, easy-to-handle. Dried liquids can simply					
	be decanted.					
Residual water content	Min. 0.02 mg $H_2O/I$ , corresponding to a dew p	ooint of -55°C. The less load	ed silica gel is wit	h water,		
in air	the more intensive it dries and the lower the residual water content.					
	Loading in g $H_2O$ / 100 g	Residual water cont	ent mg H <sub>2</sub> O/I			
	1	0.003				
	1.5	0.1				
	3.2	0.5				
	5.2	1				
	14	5				
	23	10				
	30	13				
Capacity	20 – 27 % at 25°C. If low residual water cont	ents is to be attained, the c	apacity may only	be partly utilized		
	(see table above): if the desired residual wate				d	
	5.2 g $H_2O$ / 100 g silica gel.	-		-		

Silica gel [SiO <sub>2</sub> ] – contin	ued				
Indicator change	At approx. 7 – 10 g adsorbed $H_2O$ / 100 g silica gel, the color change is from orange to colorless.				
in orange gel					
Indicator change	At approx. 7 – 10 g adsorbed $H_2O$ / 100 g silica gel, the color change is from brown to yellowish.				
in brown gel					
Regeneration	Regeneration Silica Gel	Temperature / duration in a drying oven			
	White-Gel	Approx. 100 – 180°C / approx. 3 hours			
	Orange-Gel	Approx. 130 – 140°C / approx. 3 hours			
	Brown-Gel	Approx. 120 – 150°C / approx. 3 hours			
	Silica gel is no longer capable of drying	Above 500°C			
Typical chemical and	Analytical data	98 % SiO <sub>2</sub> , remainder $AI_2O_3$ , TiO <sub>2</sub> , Fe <sub>2</sub> O <sub>3</sub>			
physical data	Indicator in orange gel	Iron salt			
	Indicator in brown gel	Iron salt			
	Bulk density	Approx. 0.7 kg/l			
	Surface (BET)	700 m²/g			
	Particle size	0.2 – 1 mm, 1 – 3 mm, 2 – 5 mm			
	Pore size	2.0 – 2.5 nm			
	Specific heat	Approx. 1 KJ/kg°C			
	Heat of adsorption per kg adsorbed water	3200 KJ			



### Ordering information Drying agents S-Z

Sodium [Na]		CAS No.	Content	Packaging	Ord. No.	
Sodium rod diameter 2.5 cm (protective liquid: paraffin oil)		7440-23-5	250 g	Glass bottle	1.06260.0250	
			1 kg	Glass bottle	1.06260.1000	
Sodium rods (protective liquid: paraffin oil) for synthesis		7440-23-5	250 g	Glass bottle	8.22284.0250	
			1 kg	Glass bottle	8.22284.1000	
For drying	Ethers, saturated aliphatic and aromatic hydrocarbons, tertiary amines.					
Unsuitable for drying	Acids, acid derivatives, alcohols, aldehydes, ketones, alkyl and aryl halogenides; these can give rise					
	to extremely vigorous, explosive reactions.					
Application	As sodium wire using a sodium press for drying liquids. Caution! Sodium reacts explosively with water.					
	Sodium waste should be disposed of using a high-boiling alcohol e.g. tert-butanol.					
Capacity	Stoichiometric					
NB	Practically all solvents which can be dried with sodium can also be more intensively dried with					
	calcium hydride.					

Sodium hydroxide [NaOH]		CAS No.	Content	Packaging	Ord. No.	
Sodium hydroxide pellets for analysis EMSURE® ISO		1310-73-2	500 g	Plastic bottle	1.06498.0500	
			1 kg	Plastic bottle	1.06498.1000	
			5 kg	Plastic bottle	1.06498.5000	
			25 kg	Fibre carton	1.06498.9025	
			50 kg	Fibre carton	1.06498.9050	
For drying	Basic liquids, e.g. amines and inert and basic gases.					
Unsuitable for drying	Acids, acid derivatives (chlorides, anhydrides, amides, nitriles).					
Application	Drying liquids. Not suitable for drying fast-flowing gases as pore diffusion is hindered by deliquescence. Can be used for drying gases if acid gas also has to be adsorbed.					
Residual water content	0.002 mg H <sub>2</sub> 0/I					
in air						

Sodium sulfate [Na <sub>2</sub> SO <sub>4</sub> ]		CAS No.	Content	Packaging	Ord. No.
Sodium sulfate anhydrous granulated for organic trace analysis EMSURE®		7757-82-6	500 g	Glass bottle	1.06639.0500
Sodium sulfate anhydrous, coarse granules for analysis 0.63 – 2.0 mm $EMSURE^{\circledast}$ ACS		7757-82-6	500 g	Plastic bottle	1.06637.0500
			1 kg	Plastic bottle	1.06637.1000
			25 kg	Fibre carton	1.06637.9025
Sodium sulfate anhydrous for analysis EMSURE® ACS, ISO, Reag. Ph Eur		7757-82-6	500 g	Plastic bottle	1.06649.0500
			1 kg	Plastic bottle	1.06649.1000
			5 kg	Plastic bottle	1.06649.5000
			25 kg	Fibre carton	1.06649.9025
For drying	Almost all compounds including fatty acids, aldehydes, ketones and alkyl and aryl halogenides.				
Application	Drying liquids; of average effect.				
Regeneration	At 150°C in a drying oven.				

Sulfuric acid [H <sub>2</sub> SO <sub>4</sub> ]		CAS No.	Content	Packaging	Ord. No.	
Sulfuric acid 95 – 97 % for analysis EMSURE® ISO		7664-93-9	1	Glass bottle	1.00731.1000	
			1	Plastic bottle	1.00731.1011	
			2.5 l	Glass bottle	1.00731.2500	
			2.5 l	Safebreak btl.	1.00731.2510	
			2.5 I	Plastic bottle	1.00731.2511	
			25 I	Plastic container	1.00731.9025	
For drying	Air, gases such as hydrogen chloride, chlorine, carbon monoxide, sulfur dioxide, hydrocarbons and					
	inert gases.					
Unsuitable for drying	Oxidizing gases such as hydrogen sulfides and hydrogen iodides and unsaturated and numerous other organic					
	compounds.					
Application	Sulfuric acid is used in wash bottles for drying gases or in open dishes in desiccators. To increase the surface					

area and to avoid the risk of burns.



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