SAFETY DATA SHEET

Version 6.7
Revision Date 09/07/2024
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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Aluminum Etchant Type A

Product Number : 901539
Brand : Aldrich

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

Uses advised against : The product is being supplied under the TSCA R&D Exemption (40 CFR Section 720.36). It is the recipient's responsibility to comply with the requirements of the R&D exemption. The product may not be used for a non-exempt commercial purpose under TSCA unless appropriate consent is granted in writing by MilliporeSigma.

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES

Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-527-3887 CHEMTREC (International) 24 Hours/day; 7 Days/week

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Corrosive to Metals (Category 1), H290
Acute toxicity, Oral (Category 4), H302
Skin corrosion (Category 1B), H314
Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal Word Danger

Hazard Statements

H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.

Precautionary Statements

P234	Keep only in original container.
P264	Wash skin thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P301 + P312 + P330	IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P405	Store locked up.
P406	Store in corrosive resistant container with a resistant inner liner.
P501	Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS

Corrosive to the respiratory tract.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Synonyms : Aluminum etching solution for use on silicon devices

Component		Classification	Concentration
phosphoric acid			
CAS-No. EC-No. Index-No. Registration number	7664-38-2 231-633-2 015-011-00-6 01-2119485924-24-XXXX	Met. Corr. 1; Acute Tox. 4; Skin Corr. 1B; Eye Dam. 1; H290, H302, H314, H318 Concentration limits:	>= 70 - < 90 %

		>= 1 %: Met. Corr. 1, H290; >= 25 %: Skin Corr. 1B, H314; 10 - < 25 %: Skin Irrit. 2, H315; 10 - < 25 %: Eye Irrit. 2, H319;	
acetic acid			
CAS-No. EC-No. Index-No. Registration number	64-19-7 200-580-7 607-002-00-6 01-2119475328-30-XXXX	Flam. Liq. 3; Skin Corr. 1A; Eye Dam. 1; H226, H314, H318 Concentration limits: >= 90 %: Skin Corr. 1A, H314; 25 - < 90 %: Skin Corr. 1B, H314; 10 - < 25 %: Skin Irrit. 2, H315; 10 - < 25 %: Eye Irrit. 2, H319;	>= 10 - < 20 %
nitric acid			
CAS-No. EC-No. Index-No. Registration number	7697-37-2 231-714-2 007-004-00-1 01-2119487297-23-XXXX	Ox. Liq. 3; Met. Corr. 1; Acute Tox. 3; Skin Corr. 1A; Eye Dam. 1; H272, H290, H331, H314, H318 Concentration limits: >= 1 %: Met. Corr. 1, H290; >= 65 %: Ox. Liq. 3, H272; >= 20 %: Skin Corr. 1A, H314; 5 - < 20 %: Skin Corr. 1B, H314; >= 3 %: Eye Dam. 1, H318; 1 - < 3 %: Eye Irrit. 2, H319; 1 - < 5 %: Skin Irrit. 2, H315;	>= 5 - < 10 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice
First aiders need to protect themselves. Show this material safety data sheet to the doctor in attendance.

If inhaled
After inhalation: fresh air. Call in physician.

In case of skin contact
In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Call a physician immediately.

In case of eye contact
After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

If swallowed
After swallowing: make victim drink water (two glasses at most), avoid vomiting (risk of perforation). Call a physician immediately. Do not attempt to neutralise.

4.2 Most important symptoms and effects, both acute and delayed
The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed
No data available

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media
Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media
For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture
Carbon oxides
Nitrogen oxides (NOx)
Oxides of phosphorus
Mixture with combustible ingredients.
Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters
Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

5.4 Further information
Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.
For personal protection see section 8.

6.2 Environmental precautions
Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

No metal containers.
Tightly closed.

Storage class

Storage class (TRGS 510): 8A: Combustible, corrosive hazardous materials

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

Component	CAS-No.	Value	Control parameters	Basis
phosphoric acid	7664-38-2	TWA	1 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		STEL	3 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		TWA	1 mg/m3	USA. NIOSH Recommended Exposure Limits
		ST	3 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	1 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		PEL	1 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	3 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
acetic acid	64-19-7	TWA	10 ppm	USA. ACGIH Threshold Limit Values (TLV)
		STEL	15 ppm	USA. ACGIH Threshold Limit Values (TLV)
		TWA	10 ppm 25 mg/m3	USA. NIOSH Recommended Exposure Limits
		ST	15 ppm 37 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	10 ppm 25 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		PEL	10 ppm 25 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		C	40 ppm	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	15 ppm 37 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
nitric acid	7697-37-2	TWA	2 ppm	USA. ACGIH Threshold Limit Values (TLV)
		STEL	4 ppm	USA. ACGIH Threshold Limit Values (TLV)
		ST	4 ppm 10 mg/m3	USA. NIOSH Recommended Exposure Limits
		TWA	2 ppm	USA. NIOSH Recommended

			5 mg/m3	Exposure Limits
		TWA	2 ppm 5 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
		PEL	2 ppm 5 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
		STEL	4 ppm 10 mg/m3	California permissible exposure limits for chemical contaminants (Title 8, Article 107)

8.2 Exposure controls

Appropriate engineering controls
Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

Personal protective equipment

Eye/face protection
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles

Skin protection
required

Body Protection
protective clothing

Respiratory protection
Recommended Filter type: Filter type ABEK
The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
required when vapours/aerosols are generated.
Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Control of environmental exposure
Do not let product enter drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a)	Appearance	Form: liquid Color: colorless
b)	Odor	No data available
c)	Odor Threshold	No data available

d)	pH	0 - 1
e)	Melting point/freezing point	No data available
f)	Initial boiling point and boiling range	No data available
g)	Flash point	()No data available
h)	Evaporation rate	No data available
i)	Flammability (solid, gas)	No data available
j)	Upper/lower flammability or explosive limits	No data available
k)	Vapor pressure	No data available
l)	Vapor density	No data available
m)	Density	1.579 g/cm3
	Relative density	No data available
n)	Water solubility	No data available
o)	Partition coefficient: n-octanol/water	No data available
p)	Autoignition temperature	No data available
q)	Decomposition temperature	No data available
r)	Viscosity	No data available
s)	Explosive properties	Not classified as explosive.
t)	Oxidizing properties	none

9.2 Other safety information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No data available

10.2 Chemical stability
The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions
No data available

10.4 Conditions to avoid
no information available

10.5 Incompatible materials
Strong oxidizing agentsMetals

10.6 Hazardous decomposition products
In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Mixture

Acute toxicity
Oral: No data available
Acute toxicity estimate Oral - 1,695 mg/kg
(Calculation method)
Symptoms: If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.
Acute toxicity estimate Inhalation - 4 h - 53 mg/l - vapor(Calculation method)

Symptoms: Possible symptoms:, mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract
Dermal: No data available

Skin corrosion/irritation
Remarks: Mixture causes burns.

Serious eye damage/eye irritation
Remarks: Mixture causes serious eye damage.
Risk of blindness!

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
No data available

Carcinogenicity

IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

11.2 Additional Information

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.
Stomach - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

Components

phosphoric acid

Acute toxicity
LD50 Oral - Rat - 1,250 mg/kg
Remarks: Lungs, Thorax, or Respiration:Acute pulmonary edema.
Liver:Changes in liver weight.
(RTECS)
Inhalation: No data available
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Causes burns. - 24 h
Remarks: (ECHA)
Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation
Remarks: Causes serious eye damage.
Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
Test Type: Ames test
Test system: Escherichia coli/Salmonella typhimurium
Result: negative
Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Human lymphocytes
Result: negative
Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Result: negative

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure

Aspiration hazard
No data available

acetic acid

Acute toxicity
LD50 Oral - Rat - 3,310 mg/kg
Remarks: (RTECS)
LC50 Inhalation - Mouse - 4 h - 2,819 mg/l - vapor
Remarks: (RTECS)
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Causes burns. - 4 h
(OECD Test Guideline 404)
Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Causes burns. - 4 h
(OECD Test Guideline 405)
Remarks: (IUCLID)
Remarks: Causes serious eye damage.

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
Test Type: Ames test
Test system: Salmonella typhimurium
Result: negative
Test Type: Mutagenicity (mammal cell test): chromosome aberration.
Test system: Chinese hamster ovary cells
Result: negative
Method: Mutagenicity (micronucleus test)
Species: Rat - male and female - Bone marrow
Result: negative

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

nitric acid

Acute toxicity
Oral: No data available
Acute toxicity estimate Inhalation - 4 h - 2.65 mg/l - vapor
(Expert judgment)
Dermal: No data available

Skin corrosion/irritation
Skin - Rabbit
Result: Causes severe burns.
Remarks: (IUCLID)
Remarks: Causes poorly healing wounds.

Serious eye damage/eye irritation
Eyes - Rabbit
Result: Causes burns.
Remarks: (IUCLID)
Remarks: Causes serious eye damage.

Respiratory or skin sensitization
No data available

Germ cell mutagenicity
Test Type: Ames test
Test system: Salmonella typhimurium
Result: negative

Carcinogenicity
No data available

Reproductive toxicity
No data available

Specific target organ toxicity - single exposure
No data available

Specific target organ toxicity - repeated exposure
No data available

Aspiration hazard
No data available

SECTION 12: Ecological information

12.1 Toxicity

Mixture
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Endocrine disrupting properties
No data available

12.7 Other adverse effects
No data available

Components

phosphoric acid

Toxicity to daphnia and other aquatic invertebrates	static test EC50 - Daphnia magna (Water flea) - > 100 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	static test ErC50 - Desmodesmus subspicatus (green algae) - > 100 mg/l - 72 h (OECD Test Guideline 201)
	static test NOEC - Desmodesmus subspicatus (green algae) - 100 mg/l - 72 h (OECD Test Guideline 201)
Toxicity to bacteria	static test EC50 - activated sludge - > 1,000 mg/l - 3 h (OECD Test Guideline 209)

acetic acid

Toxicity to fish	semi-static test LC50 - Oncorhynchus mykiss (rainbow trout) - > 1,000 mg/l - 96 h (OECD Test Guideline 203)
Toxicity to daphnia and other aquatic invertebrates	static test EC50 - Daphnia magna (Water flea) - > 1,000 mg/l - 48 h (OECD Test Guideline 202)
Toxicity to algae	static test EC50 - Skeletonema costatum - > 1,000 mg/l - 72 h (ISO 10253)
Toxicity to bacteria	EC5 - Pseudomonas putida - 2,850 mg/l - 16 h Remarks: neutral (maximum permissible toxic concentration) (Lit.)
	microtox test EC50 - Photobacterium phosphoreum - 11 mg/l - 15 min Remarks: (IUCLID)

nitric acid
No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product
Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14: Transport information

DOT (US)
UN number: 3264 Class: 8 Packing group: II
Proper shipping name: Corrosive liquid, acidic, inorganic, n.o.s. (phosphoric acid)
Reportable Quantity (RQ):
Poison Inhalation Hazard: No

IMDG
UN number: 3264 Class: 8 Packing group: II EMS-No: F-A, S-B
Proper shipping name: CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (phosphoric acid)

IATA
UN number: 3264 Class: 8 Packing group: II
Proper shipping name: Corrosive liquid, acidic, inorganic, n.o.s. (phosphoric acid)

SECTION 15: Regulatory information

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
phosphoric acid	7664-38-2	5000	

SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
nitric acid	7697-37-2	1000	

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

Components	CAS-No.	Component TPQ (lbs)
nitric acid	7697-37-2	1000

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

nitric acid	7697-37-2	>= 5 - < 10 %

US State Regulations

Massachusetts Right To Know

phosphoric acid	7664-38-2
water	7732-18-5
acetic acid	64-19-7
nitric acid	7697-37-2

Pennsylvania Right To Know

phosphoric acid	7664-38-2
acetic acid	64-19-7
nitric acid	7697-37-2

Maine Chemicals of High Concern

water	7732-18-5

Vermont Chemicals of High Concern

water	7732-18-5

Washington Chemicals of High Concern

water	7732-18-5

The ingredients of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16: Other information

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

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