

• SAFETY DATA SHEET

Version 6.24
Revision Date 09/13/2025
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SECTION 1. IDENTIFICATION

1.1 Product identifiers

Product name : 1,4-Dioxane
Product Number : 296309
Brand : Sigma-Aldrich
Index-No. : 603-024-00-5
CAS-No. : 123-91-1

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.
3050 SPRUCE ST
ST. LOUIS MO 63103
UNITED STATES
Telephone : +1 314 771-5765
Fax : +1 800 325-5052

1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-
527-3887 CHEMTREC (International) 24
Hours/day; 7 Days/week

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Flammable liquids : Category 2
Eye irritation : Category 2A
Carcinogenicity : Category 1B
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Other hazards

May form explosive peroxides.

Repeated exposure may cause skin dryness or cracking.

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H225 Highly flammable liquid and vapour.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H350 May cause cancer.

Precautionary statements : **Prevention:**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves, protective clothing, eye protection and face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
1,4-Dioxane	123-91-1*	>= 80 - <= 100	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.

If inhaled : After inhalation: fresh air. Call in physician.

In case of skin contact : In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

In case of eye contact : After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed : After swallowing: caution if victim vomits. Risk of aspiration! Keep airways free. Pulmonary failure possible after aspiration of vomit. Call a physician immediately.

Most important symptoms and effects, both acute and delayed : The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

Protection of first-aiders : For personal protection see section 8.

Notes to physician : No data available

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Water Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Combustible. Pay attention to flashback.
	Vapours are heavier than air and may spread along floors.
	Development of hazardous combustion gases or vapours possible in the event of fire.
	Forms explosive mixtures with air at ambient temperatures.
Hazardous combustion products	: Carbon oxides
Specific extinguishing methods	: No data available
Further information	: Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Advice for non-emergency personnel: Do not breathe vapours, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	: Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning up	: Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up carefully with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

Advice on protection against fire and explosion	: Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.
Advice on safe handling	: Work under hood. Do not inhale substance/mixture. Avoid generation of vapours/aerosols.
Further information on storage conditions	: Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition. Keep locked up or in an area accessible only to qualified or authorised persons.
Storage class	: 3, Flammable liquids
Recommended storage temperature	: Recommended storage temperature see product label.
Further information on storage stability	: Test for peroxide formation periodically and before distillation.

Packaging material : Suitable material: Mild Steel Drum

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,4-Dioxane	123-91-1	TWA	20 ppm	ACGIH
		TWA	25 ppm 90 mg/m ³	OSHA P0
		TWA	100 ppm 360 mg/m ³	OSHA Z-1
		C	1 ppm 3.6 mg/m ³	NIOSH REL

Engineering measures : No data available

Personal protective equipment

Respiratory protection : required when vapours/aerosols are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter A (acc. to DIN 3181) for vapours of organic compounds

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection

Material : butyl-rubber
Break through time : 480 min
Glove thickness : 0.7 mm
Protective index : Full contact
Manufacturer : Butoject® (KCL 898)

Material : Viton®
Break through time : 120 min
Glove thickness : 0.7 mm
Protective index : Splash contact
Manufacturer : Vitoject® (KCL 890 / Aldrich Z677698, Size M)

Remarks	: This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).
Eye protection	: Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Skin and body protection	: Flame retardant antistatic protective clothing.
Hygiene measures	: Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid (68 °F / 20 °C, 1,013 hPa)
Color	: colourless
Odor	: No data available
Odor Threshold	: No data available
pH	: 6.0 - 8 (68 °F / 20 °C) Concentration: 500 g/l
Melting point/ range	: 50 - 54 °F / 10 - 12 °C Method: lit.
Boiling point/boiling range	: 212 - 216 °F / 100 - 102 °C Method: lit.
Flash point	: 52 °F / 11 °C (1,013 hPa) Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Flammability (liquids)	: No data available
Burning rate	: No data available

Self-ignition	: 374.99 °F / 190.55 °C
Upper explosion limit / Upper flammability limit	: 22 %(V)
Lower explosion limit / Lower flammability limit	: 2 %(V)
Vapor pressure	: 36 hPa (68 °F / 20 °C) 53 hPa (77.36 °F / 25.20 °C)
Relative vapour density	: 3.04 (Air = 1.0)
Relative density	: 1.03 (68 °F / 20 °C)
Density	: 1.034 g/cm3 (77 °F / 25 °C) Method: lit.
Solubility(ies)	
Water solubility	: 1,000 g/l completely miscible (68 °F / 20 °C)
Partition coefficient: n-octanol/water	: log Pow: -0.42 Bioaccumulation is not expected.
Autoignition temperature	: 707 °F / 375 °C (999 - 1,010 hPa) Method: Regulation (EC) No. 440/2008, Annex, A.15 GLP: yes
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: 1.2 mPa.s (77 °F / 25 °C) 1.32 mPa.s (68 °F / 20 °C)
Viscosity, kinematic	: 1.27 mm2/s (68 °F / 20 °C) Method: OECD Test Guideline 114 GLP: yes 0.93 mm2/s (104 °F / 40 °C) Method: OECD Test Guideline 114 GLP: yes
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none

Surface tension	: 36.9 mN/m, 77 °F / 25 °C
Molecular weight	: 88.11 g/mol
Particle characteristics	
Particle size	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Formation of peroxides possible. Vapours may form explosive mixture with air.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Contains the following stabiliser(s):	: butyl hydroxytoluene (BHT) (0.0025 %)
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapours may form explosive mixture with air. Test for peroxide formation before distillation or evaporation. Test for peroxide formation or discard after 1 year.
Conditions to avoid	: Warming. Moisture.
Incompatible materials	: No data available
Hazardous decomposition products	: Peroxides : In the event of fire: see section 5

SECTION 11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - male and female - 5,150 mg/kg
(OECD Test Guideline 401)

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract, Lung oedema

LD50 Dermal - Rabbit - 7,378 mg/kg

Remarks: (RTECS)

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 20 h

Remarks: (IUCLID)

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Eye irritation

(OECD Test Guideline 405)

Remarks: (Regulation (EC) No 1272/2008, Annex VI)

Respiratory or skin sensitization

Maximisation Test - Guinea pig

Result: negative

(Regulation (EC) No. 440/2008, Annex, B.6)

Germ cell mutagenicity

Test Type: Ames test

Test system: *Salmonella typhimurium*

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Result: negative

Remarks: (ECHA)

Test Type: unscheduled DNA synthesis assay

Species: Rat

Cell type: Liver cells

Application Route: Oral

Result: negative

Remarks: (ECHA)

Carcinogenicity

Presumed to have carcinogenic potential for humans

IARC: 2B - Group 2B: Possibly carcinogenic to humans (1,4-Dioxane)

NTP: RAHC - Reasonably anticipated to be a human carcinogen (1,4-Dioxane)

OSHA: No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

May cause respiratory irritation. - Respiratory system

Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Repeated dose toxicity - Rat - male - Oral - 716 Days - No observed adverse effect level - 9.6 mg/kg

Remarks: (ECHA)

RTECS: JG8225000

Nausea, Vomiting, Weakness, Dizziness, Vertigo, Headache, Sweating, loss of appetite, Kidney injury may occur., Liver injury may occur.

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

The substance has delayed effects.

After absorption:

Headache

Dizziness

Nausea

Vomiting

Absorption can result in damage to:

Liver

Kidney

Other dangerous properties can not be excluded.

This substance should be handled with particular care.

Stomach - Irregularities - Based on Human Evidence

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

1,4-Dioxane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
End point: Immobilization
Exposure time: 48 h
Test Type: semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 202

GLP: yes

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 1,000 mg/l

Exposure time: 72 h

Test Type: static test

Analytical monitoring: yes

Method: OECD Test Guideline 201

GLP: yes

Toxicity to fish (Chronic toxicity) : NOEC (Pimephales promelas (fathead minnow)): > 103 mg/l

End point: mortality

Exposure time: 32 d

Test Type: flow-through test

Analytical monitoring: yes

GLP: yes

Remarks: (ECHA)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 1,000 mg/l

End point: reproduction rate

Exposure time: 21 d

Method: OECD Test Guideline 211

Persistence and degradability

Components:

1,4-Dioxane:

Biodegradability

: aerobic

Inoculum: activated sludge

Concentration: 100 mg/l

Result: Not readily biodegradable.

Biodegradation: < 10 %

Exposure time: 29 d

Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

1,4-Dioxane:

Bioaccumulation

: Species: Cyprinus carpio (Carp)

Bioconcentration factor (BCF): 0.3 - 0.7

Temperature: 77 °F / 25 °C

Concentration: 10 mg/l

Method: OECD Test Guideline 305C

Partition coefficient: n-octanol/water

: log Pow: -0.42

Remarks: Bioaccumulation is not expected.

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Components:

1,4-Dioxane:

Additional ecological information : Forms toxic mixtures in water, dilution measures notwithstanding.
Discharge into the environment must be avoided.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1165
Proper shipping name : Dioxane
Class : 3
Packing group : II
Labels : Class 3 - Flammable liquids
Packing instruction (cargo : 364
aircraft)
Packing instruction : 353
(passenger aircraft)

IMDG-Code

UN number : UN 1165
Proper shipping name : DIOXANE
Class : 3

Packing group : II
Labels : 3
EmS Code : F-E, S-D
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR Road

UN/ID/NA number : UN 1165
Proper shipping name : Dioxane

Class : 3
Packing group : II
Labels : Class 3 - Flammable liquids
ERG Code : 127
Marine pollutant : no

Poison Inhalation Hazard : No

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1,4-Dioxane	123-91-1	100	100

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard
Chronic Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

1,4-Dioxane 123-91-1 >= 90 - <= 100 %

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

1,4-Dioxane	123-91-1	>= 90 - <= 100 %
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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

1,4-Dioxane	123-91-1	>= 90 - <= 100 %
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Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

US State Regulations

Massachusetts Right To Know

1,4-Dioxane	123-91-1
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Pennsylvania Right To Know

1,4-Dioxane	123-91-1
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Maine Chemicals of High Concern

Product does not contain any listed chemicals

Vermont Chemicals of High Concern

1,4-Dioxane	123-91-1
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Washington Chemicals of High Concern

1,4-Dioxane	123-91-1
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California Prop. 65

WARNING: This product can expose you to chemicals including 1,4-Dioxane, which is/are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA P0	: USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / C	: Ceiling value not be exceeded at any time.
OSHA P0 / TWA	: 8-hour time weighted average
OSHA Z-1 / TWA	: 8-hour time weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is

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