

# SAFETY DATA SHEET

according to the OSHA  
Hazard Communication Standard

Version 6.12  
Revision Date 04/20/2026  
Print Date 04/21/2026

## SECTION 1. IDENTIFICATION

### 1.1 Product identifiers

Product name : Hexamethylenetetramine

Product Number : 15614  
Brand : Sigma-Aldrich  
Index-No. : 612-101-00-2  
CAS-No. : 100-97-0

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

### 1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich Inc.  
3050 SPRUCE ST  
ST. LOUIS MO 63103  
UNITED STATES

Telephone : +1 314 771-5765  
Fax : +1 800 325-5052

### 1.4 Emergency telephone number

Emergency Phone # : 800-424-9300 CHEMTREC (USA) +1-703-  
527-3887 CHEMTREC (International) 24  
Hours/day; 7 Days/week

---

## SECTION 2. HAZARDS IDENTIFICATION

### GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

#### Hazards for the product as supplied

Flammable solids : Category 2

Skin sensitisation : Sub-category 1B

#### Other hazards

None known.

Sigma-Aldrich - 15614

Page 1 of 15

## GHS label elements

Hazard pictograms



Signal word : Warning

Hazard statements : H228 Flammable solid.  
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**  
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P240 Ground and bond container and receiving equipment.  
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.  
P261 Avoid breathing dust.  
P272 Contaminated work clothing must not be allowed out of the workplace.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.  
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Disposal:**  
P501 Dispose of contents/ container to an approved waste disposal plant.

---

## SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

CAS-No. : 100-97-0

### Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
Hexamethylenetetramine	100-97-0*	>= 80 - <= 100	TSC

\* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

---

#### SECTION 4. FIRST AID MEASURES

General advice	: Show this safety data sheet to the doctor in attendance.
If inhaled	: After inhalation: fresh air.
In case of skin contact	: In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.
In case of eye contact	: After eye contact: rinse out with plenty of water. Remove contact lenses.
If swallowed	: After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.
Most important symptoms and effects, both acute and delayed	: The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Protection of first-aiders	: For personal protection see section 8.
Notes to physician	: No data available

---

#### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Water Foam Carbon dioxide (CO <sub>2</sub> ) Dry powder
Unsuitable extinguishing media	: For this substance/mixture no limitations of extinguishing agents are given.
Specific hazards during fire fighting	: Combustible.

Vapours are heavier than air and may spread along floors.

Forms explosive mixtures with air on intense heating.

Development of hazardous combustion gases or vapours possible in the event of fire.

Hazardous combustion products	: Carbon oxides  Nitrogen oxides (NOx)  Hydrogen cyanide (hydrocyanic acid)
Specific extinguishing methods	: No data available
Further information	: Suppress (knock down) gases/vapours/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for fire-fighters	: Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

---

## SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: For personal protection see section 8.
Environmental precautions	: Do not let product enter drains. Risk of explosion.
Methods and materials for containment and cleaning up	: Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

---

## SECTION 7. HANDLING AND STORAGE

For precautions see section 2.2.

- Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition.  
Take precautionary measures against static discharge.
- Further information on storage conditions : Tightly closed.  
Keep away from heat and sources of ignition.
- Storage class : 4.1B, Flammable solid hazardous materials
- Recommended storage temperature : Recommended storage temperature see product label.
- Further information on storage stability : hygroscopic

---

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hexamethylenetetramine	100-97-0	TWA (Inhalable fraction and vapor)	1 mg/m <sup>3</sup>	ACGIH

**Engineering measures** : No data available

### Personal protective equipment

Respiratory protection : required when dusts are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: : Filter type P2

The entrepreneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Hand protection	
Material	: Nitrile rubber
Break through time	: 480 min
Glove thickness	: 0.11 mm
Protective index	: Full contact
Manufacturer	: KCL 741 Dermatril® L
Material	: Nitrile rubber
Break through time	: 480 min
Glove thickness	: 0.11 mm
Protective index	: Splash contact
Manufacturer	: KCL 741 Dermatril® L
Remarks	: This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN 16523-1 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: <a href="http://www.kcl.de">www.kcl.de</a> ).
Eye protection	: Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses
Skin and body protection	: Flame retardant antistatic protective clothing.
Hygiene measures	: Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

---

## SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: crystalline
Color	: colourless
Odor	: ammoniacal
Odor Threshold	: No data available
pH	: No data available
Melting point/ range	: 536 °F / 280 °C

Boiling point/boiling range	: No data available
Flash point	: 482 °F / 250 °C Method: closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: The substance or mixture is a flammable solid with the category 2.
Flammability (liquids)	: No data available
Burning rate	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: < 0.01 hPa (68 °F / 20 °C)
Relative vapour density	: No data available
Relative density	: No data available
Density	: 1.331 g/cm <sup>3</sup> (72 °F / 22 °C) (HSDB)
Solubility(ies) Water solubility	: soluble, (HSDB)
Partition coefficient: n- octanol/water	: log Pow: -2.18 (68 °F / 20 °C) pH: 7 - 9 Bioaccumulation is not expected. (ECHA)
Autoignition temperature	: 770 °F / 410 °C
Decomposition temperature	: No data available
Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Flow time	: No data available
Explosive properties	: Not classified as explosive.
Oxidizing properties	: none

Surface tension	: 70.4 mN/m, 68 °F / 20 °C, Regulation (EC) No. 440/2008, Annex, A.5
Molecular weight	: 140.19 g/mol
Particle characteristics Particle size	: No data available

---

## SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Forms explosive mixtures with air on intense heating.  A range from approx. 15 Kelvin below the flash point is to be rated as critical.  The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Chemical stability	: The product is chemically stable under standard ambient conditions (room temperature) .
Possibility of hazardous reactions	: Caution! In contact with nitrites, nitrates, nitrous acid possible liberation of nitrosamines! Risk of explosion with: Halogenated hydrocarbon Nitric acid Acetic anhydride iodine iodoform (triiodomethane) Exothermic reaction with: Oxidizing agents peroxi compounds A risk of explosion and/or of toxic gas formation exists with the following substances: Acids
Conditions to avoid	: Exposure to moisture  Strong heating.
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: In the event of fire: see section 5

---

## SECTION 11. TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects

#### Acute toxicity

LD50 Oral - Rat - > 20,000 mg/kg

Remarks: (ECHA)

Inhalation: No data available

LD50 Dermal Dermal - Rat - male and female - > 2,000 mg/kg  
(OECD Test Guideline 402)

No data available

#### Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 4 h

(OECD Test Guideline 404)

#### Serious eye damage/eye irritation

Eyes - Rabbit

Result: No eye irritation

(OECD Test Guideline 405)

#### Respiratory or skin sensitization

Maximisation Test - Guinea pig

Result: May cause sensitisation by skin contact.

(OECD Test Guideline 406)

#### Germ cell mutagenicity

Test Type: Ames test

Test system: *S. typhimurium*

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: Chromosome aberration test

Species: Mouse

Cell type: Bone marrow

Application Route: Oral

Result: negative

Remarks: (ECHA)

#### Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is

on OSHA's list of regulated carcinogens.

**Reproductive toxicity**

No data available

**Specific target organ toxicity - single exposure**

No data available

**Specific target organ toxicity - repeated exposure**

No data available

**Aspiration hazard**

No data available

**11.2 Additional Information**

Repeated dose toxicity - Rat - female - Oral - 104 Weeks - No observed adverse effect level  
- 2,000 - 2,500 mg/kg

RTECS: MN4725000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Liver - Irregularities - Based on Human Evidence

Liver - Irregularities - Based on Human Evidence

---

**SECTION 12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Components:**

**Hexamethylenetetramine:**

Toxicity to fish : LC50 (Cyprinodon variegatus (sheepshead minnow)):  
49,000 mg/l  
End point: mortality  
Exposure time: 96 h  
Test Type: static test  
Method: OECD Test Guideline 203

**Ecotoxicology Assessment**

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

**Persistence and degradability**

**Components:**

**Hexamethylenetetramine:**

Biodegradability : aerobic  
Concentration: 1.93 mg/l

Result: According to the results of tests of biodegradability this product is not readily biodegradable.

Biodegradation: 35 %

Exposure time: 28 d

Method: OECD Test Guideline 301D

ThOD : 2,054 mg/g  
Remarks: (IUCLID)

BOD/ThOD : 2.02 %  
Remarks: (IUCLID)

### **Bioaccumulative potential**

#### **Components:**

##### **Hexamethylenetetramine:**

Partition coefficient: n-octanol/water : log Pow: -2.18 (68 °F / 20 °C)  
pH: 7 - 9  
Remarks: Bioaccumulation is not expected. (ECHA)

### **Mobility in soil**

No data available

### **Other adverse effects**

#### **Product:**

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances  
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

#### **Components:**

##### **Hexamethylenetetramine:**

Results of PBT and vPvB assessment : Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

### **Endocrine disrupting properties**

No data available

---

## **SECTION 13. DISPOSAL CONSIDERATIONS**

### **Disposal methods**

Waste from residues : Waste material must be disposed of in accordance

Sigma-Aldrich - 15614

Page 11 of 15

with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself.

---

## SECTION 14. TRANSPORT INFORMATION

### International Regulations

#### IATA-DGR

UN/ID No. : UN 1328  
Proper shipping name : Hexamethylenetetramine  
Class : 4.1  
Packing group : III  
Labels : Division 4.1 - Flammable solids  
Packing instruction (cargo : 449  
aircraft)  
Packing instruction : 446  
(passenger aircraft)

#### IMDG-Code

UN number : UN 1328  
Proper shipping name : HEXAMETHYLENETETRAMINE  
  
Class : 4.1  
Packing group : III  
Labels : 4.1  
EmS Code : F-A, S-G  
Marine pollutant : no

#### Transport in bulk according to IMO instruments

Not applicable for product as supplied.

### National Regulations

#### 49 CFR

UN/ID/NA number : UN 1328  
Proper shipping name : Hexamethylenetetramine  
  
Class : 4.1  
  
Packing group : III  
Labels : Division 4.1 - Flammable solids  
ERG Code : 133  
Marine pollutant : no  
Poison Inhalation Hazard : No

#### Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

---

## SECTION 15. REGULATORY INFORMATION

### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards** : Fire Hazard  
Chronic Health Hazard

**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCOMI Intermediate or Final VOC's (40 CFR 60.489):

Hexamethylenetetramine	100-97-0	>= 90 - <= 100 %
------------------------	----------	------------------

### Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. Clean Water Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. Clean Water Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

### US State Regulations

#### Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

#### Maine Chemicals of High Concern

Product does not contain any listed chemicals

#### Vermont Chemicals of High Concern

Hexamethylenetetramine	100-97-0
------------------------	----------

#### Washington Chemicals of High Concern

Product does not contain any listed chemicals

## The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

### TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

---

## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)  
ACGIH / TWA : 8-hour, time-weighted average

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See [www.sigma-aldrich.com](http://www.sigma-aldrich.com) and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Copyright 2025 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only.

Revision Date : 04/20/2026

US / EN